

RAISING THE PERFORMANCE BAR

The McCannalok Cryogenic high performance butterfly valve provides industry leading cryogenic sealing technology and performance while being produced to the highest quality standards. The valve is designed to handle the most difficult medias in today's industrial environments — liquid oxygen, liquid natural gas, and other cryogenic liquids.

SPECIFICATIONS

Size Range	NPS 3 to 24		
	DN 80 to 600		
Body Style	Wafer Lug		
Temperature Range	Standard	-320°F to +250°F	
		-196°C to +121°C	
Pressure Ratings	ASME Class 150 300		
	PN 10 16 25 40		
Shutoff Rating	Zero Leakage (at ambient temperatures)		
	BS 6364 (at cryogenic temperatures)		
	ISO 28921 (at cryogenic temperatures)		

DESIGN FEATURES

- **1 STEM DESIGN:** High-strength, one-piece stem design is standardized for interchangeability of Bray actuators.
- 2 **BLOWOUT-PROOF STEM:** The stem retention design does not rely on actuation components to prevent stem blowout. Designed to provide safe operation for cryogenic conditions.
- **3 ADJUSTABLE STEM PACKING:** Easy access allows simple quarterturn field adjustments without actuator removal.
- **4 STEM SEAL SYSTEM:** Packing rings, compressed by the packing gland, provide a positive seal around the stem. Certified compatibility with liquid and gaseous oxygen service (tested by third party).
- **5 STEM BEARINGS:** Top and bottom bearings securely support the stem, provide excellent corrosion resistance, and minimize deflection from mechanical loading forces.
- 6 BOLTED BONNET: Connection prevents internal stress during valve cool-down. Extended neck protects stem packing from extreme temperatures, and allows access for stem packing adjustments and actuator mounting.
- 7 FULL-FACED SEAT RETAINER: Utilizes cap screws located outside the flange gasket sealing area — improving flange gasket sealing and allowing simple seat replacement.
- 8 POLAR® SEAT: Jacket and energizer maintain consistent sealing performance during process thermal cycling and extend valve cycle life by reducing seat wear. Provides sealing at temperatures as low as -320°F (-196°C).
- **9 INTERNAL TRAVEL STOP:** Minimizes possible seat damage and extends the service life of the seat.
- **10 DISC:** The disc is engineered to maximize flow and minimize resistance, for optimal Cv / Kv values.







CRYOGENIC TESTING

Bray operates world class cryogenic testing facilities in the USA, China, and India dedicated for research & development validation and customer specific testing. Run by trained and experienced cryogenic valve specialists, our Raymond Technical Center in Houston utilizes:

- > Cryogenic test pit for safe testing of large valves.
- > 6,000 gallon liquid nitrogen tank.
- > Mass spectrometers.

Bray operates three precision cleaning facilities around the world to meet customer's oxygen cleaning needs.

DESIGN STANDARDS

Valve Design	ASME B16.34	
	ASME BPVC VIII EN 593	
Actuator Mounting	ISO 5211	
Flange Drilling ¹	ASME B16.5	
	EN 1092-1	
Seat Testing	BS 6364	
	ISO 28921	
	ISO 5208	
	MSS SP 61	
	EN 12266	
Face-to-Face	ASME B16.10	
	API 609	
	EN 558	
	ISO 5752	

MATERIAL OPTIONS¹

Body	316 Stainless Steel	
Stem	XM-19	
Packing	PTFE	
	Graphite	
Bearing	Teflon Lined Stainless Steel	
	Nitride Hardened Stainless Steel	
Disc	316 Stainless Steel	
Seat	Polar [®] Seat	
Extended Bonnet	316 Stainless Steel	

NOTE

1 Other materials are available on request.

NOTE

1 Additional flange drilling options available.

INDUSTRIES AND APPLICATIONS

- > Aerospace
- > Air Separation
- > Beverage Processing
- > Ethylene
- > Food Processing
- > Gas to Liquids
- > Liquid Nitrogen
- Liquid Oxygen
- > LNG Liquefaction
- > LNG Receiving Terminals
- > LPG Handling
- > Petroleum
- > Refrigeration
- > Steel Production

CERTIFICATIONS & APPROVALS

Certifications	CE/PED	
Approvals	ABS Type	
	Bureau Veritas Type	
	DNV	
	China Classification Society (CCS) Type	

